

# Flat Rate Manual

©1989-2025 NCM Associates, Inc. All rights reserved.

No part of this manual may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, recording, or by any information storage and retrieval system, without permission in writing from NCM Associates. Please direct your requests to:

NCM Associates, Inc. 2101 W. 41<sup>st</sup> St. Ste. 49 Sioux Falls, SD 57105

800.756.2620 www.ncmassociates.com info@ncmassociates.com

i

## **Acknowledgments**

NCM Associates gathers and revises data from dealerships across the U.S. and Canada. We wish to acknowledge and thank all of the dealers who provided us with information for use in this manual.

## Introduction

This flat rate manual has been prepared for dealership management teams to be used as an aid in managing their service departments.

It is our intent that this manual be used only as a guide for determining what to charge in the sale of services to any customer. These time studies are guidelines and are not intended to be absolutes for every dealership. It is recommended that dealers obtain actual time studies for their dealership based on their own facility, the brands they carry, and the tools they have available. The dealership may change these suggested times when they are in full agreement that proper time studies have been done accurately.

**Note** The flat rate information contained in this manual has been compiled directly from data submitted by dealers. In some cases, this means the terminology is regional, or the wording is unfamiliar or incomplete. There are many variations between how different dealerships perform the same job. We cannot always control the flat rate jobs given by dealers – we trust that the dealers submitting information know what they're talking about – and hopefully so will you!

## **About Flat Rate Times**

#### Flat Rates should include time to:

- Pull the unit into the shop (uncover the unit if needed)
- Look up parts ("reasonable" amount of time)
- Pull parts from stock
- Perform the work needed
- Fill out the repair order with detailed notes
- Pull the unit out of the shop (cover the unit if needed)
- Clean up
- Diagnosis should be considered a separate flat rate job

#### The suggested flat rate times in this manual are based on these assumptions:

- Reasonably experienced technician (see below)
- Adequate facilities are provided
- Needed tools are readily available
- A reasonable supply of parts is available
- Technicians clean up after themselves
- No travel time is taken into consideration

### Flat Rates should be based on the "Law of Averages"

Flat rate times are not set according to the best-of-the-best technician or based on a technician in training. They should be a blend of the two.

**Example** If the best technician takes 1 hour to perform a certain operation and a trainee takes 3 hours to perform the same operation, the flat rate time is 2 hours.

## **About Unit Prep Times**

Here are definitions for the Predelivery/Rigging/Setup sections of the flat rate manual.

**UNLOAD & INSPECT** Unloading units from delivery trucks, placing them on trailers or storage racks and removing shrink wrap if needed (boats), and inspecting them for damages or shortages.

**TRAVEL LIFT / FORK LIFT** If needed, loading the unit from a storage rack onto the ground, into the water (boats), or onto a trailer if needed for unit prep.

**TRAILER SETUP** Adjusting tongue weight, winch height, checking lug nuts for proper torque, greasing bearings, checking lights for proper operation, etc.

**UNIT PREP/RIGGING/SETUP** Completely making a unit ready for delivery with the equipment it arrived with from the manufacturer. This includes whatever is required to have the unit ready for the customer, including filling out paperwork. Unit prep time does **not** include the time necessary to install additional equipment such as awnings, air conditioners, levelers, depth finders, radios, ski mirrors, fire extinguishers, etc.

**WATER TEST (BOATS)** Determined by each dealership according to their standards for rigging and the location of water.

**CLEAN AND DETAIL FOR DELIVERY** Cleaning up units after unit prep or before a customer takes delivery.

**PRE-DELIVERY INSPECTION** This operation is the complete check of all systems including running the engine for units that have previously been prepped but have been sitting on the lot for more than 30 days. Units that have been sitting for an extended period of time tend to have dead batteries, broken switches, parts missing and/or stolen, etc.

**ORIENTATION** Customer orientation on the unit in order to show the customer how all systems on the unit operate. Some customers have never owned this type of unit before and require extensive learning time; this should be taken into consideration.

**POLICY ADJUSTMENT / GOODWILL** Customer goodwill work or warranty work not paid.

**TOTAL HOURS** Total hours required to have the unit ready for the customer.

**HOURLY RATE** Amount the service department charges per hour.

**= PREP LABOR CHARGE** Total amount to be charged to the Sales Department which is considered a Collect-able™ activity in Service.

**UNIT PREP MATERIALS** Dollar amount for materials required to make a unit ready for a customer. Examples: nuts, bolts, screws, washers, fluids, cleaning supplies, etc. The recommended charge for this is 10% of the labor dollar amount. This amount for materials should not include installed options.

**UNIT PREP TOTAL** Total to be charged against the sale for unit prep labor and parts.

## **Flat Rate Updates**

Each year we strive to improve the quality and quantity of flat rate information available to the industry. As new products and services are developed, and as existing job requirements change, we work to revise and update this manual. Please help us by calling to our attention the changes as you encounter them in your dealership.

Dealers who submit flat rate updates (additions, modified times on existing operations, or identification of duplicates) are eligible to receive the new flat rate manual at a reduced price, or even free.

\* Send in 10-19 operations
\* Send in 20-29 operations
\* Send in 30+ operations
Receive 50% off the update price.
Receive 75% off the update price.
Receive the update FREE!

#### **Flat Rate Manual Update Process**

- Fill in your dealership's shop-studied flat rate time under the DEALER FLAT RATE TIME column on the page where the operation is located.
- Photocopy the page and submit it along with the following cover page to NCM in accordance with the update timeline. You will receive notification of this timeline each year in the fall, and will be required to submit the flat rate changes by a deadline date.

## **Flat Rate Update Notes**

- Dealerships with more than one location with a flat rate manual at each store do not qualify for multiple copies of the update at a reduced price. Each store needs to qualify for the reduced price or free update individually.
- Warranty times from manufacturers are not acceptable flat rates to qualify for a free or reduced-price flat rate update, unless you have created a retail version of the job based on actual time studies in your shop.
- NCM software applications (Flat Rates Online and Service Management) have functions available to submit your flat rates automatically. Contact the Help Desk for more information.

## Flat Rate Update Cover Page

Please fill in the information below and include a copy of this page with your photocopied flat rate pages from this manual for the update.

Dealership:	Date:	_
Contact Person:	E-Mail:	
Address:		
City:		_
Phone:		
Email updates to:	sfhelpdesk@ncmassociates.com Subject: Flat Rate Update	

viii

## **Contents**

Acknowledgments & Introduction			iii
Flat Rate Updates			vii
Accessories			1
Aerators	1	Intercoms	27
Air Conditioning	1	Interface Systems	27
Anchors	2	Jack Plates	27
Arches	4	Keel Protectors	28
Auto Float Switches	5	Ladders	28
Ballast Systems	5	Lightning Protection	29
Bilge	6	Lights	29
Bow & Stern Thrusters	8	Live Bait Wells	32
Bow Pulpit	8	Motor Brackets	33
Cabin Fans	8	Motor Install	34
Cabin Interior	9	Outriggers	35
Carpet	9	Rails	35
Chart Lighters	10	Refrigerators	36
Cleats	10	Rod Holders/Racks	37
Console	10	Safety Kits	37
Covers & Canvas	11	Sail	38
Cruise Control	16	Scuff Plates	38
Dock Side	16	Seats	39
Doors	17	Ski Mirrors/Tow Bars	41
Downriggers	17	Stabilizers	44
Drain Plugs	18	Storage Boxes	45
Drink Holders	18	Stoves	45
Eyes	19	Swim Platforms	45
Fenders	19	Tables	46
Fire Extinguishers	19	Telephones & TVs	47
Flag Poles	20	Throttles	48
Floor	20	Tracking Fins	48
Fume Detectors	21	Trolling Motors	48
Gil Drive	22	Wash Down	51
Glove Boxes	22	Water Heaters	52
Hatch	22	Water Systems	52
Heads (Toilets)	22	Wave Wackers	52
Heaters	25	Windows	53
Hooks/Locks/Latches	25	Windshields	53
Horns	26		
Electrical			57
Alternators	57	Regulators	69
Batteries	58	Rewire	70
Cigarette/Accessories	61	Senders	71
Electrical Systems	61	Starters	71
Ignition Systems	63	Switches	73
Receptacles	69		. •
	•		

Fiberglass & Detail			77
Bottom Clean/Wash	77	Gunnels	85
Detailing	78	Registration Numbers	85
Fiberglass Repair	83	Sand & Paint	85
Gelcoat Repair	83	Teak	87
Graphics	84	Zincs	87
Fuel Systems			89
Carburetors	89	Fuel Systems	103
Electronic Fuel Injection	93	Fuel Tanks	105
Engines	97	Intake Manifold	106
Fuel Filters	97	Oil Injection	107
Fuel Lines	100	Primers	109
Fuel Pumps	101	Timore	100
·			
Instruments	444	Diattana	111
Antennas	111	Plotters	122
Audio Warning	112	Radar	123
Autopilot	112	Radios	124
Compasses	113	Rudder Indicators	128
Depth/Fish Finders	114	Speedometers	128
Gauges	117	Synchronizers	129
GPS/Lorans	119	Tachometers	129
Graphs	121	Transducers	130
Hour Meters	122	Volt Meters	131
Knot Meters	122		
Jet Boat			133
Jet Boat Body/Frame	133	OMC Jet Boat Steering	140
Jet Boat Electrical	133	Sea-Doo Jet Boat Body/Frame	141
Jet Boat Engines	133	Sea-Doo Jet Boat Electrical	142
Jet Boat Ignition	133	Sea-Doo Jet Boat Engines	143
Jet Boat Propulsion	133	Sea-Doo Jet Boat Fuel/Oil	144
Jet Boat Seasonal	134	Sea-Doo Jet Boat Ignition	146
Jet Boat Service	134	Sea-Doo Jet Boat Propulsion	146
Jet Boat Starters	135	Sea-Doo Jet Boat Seasonal	147
Jet Boat Steering	135	Sea-Doo Jet Boat Service	147
Jet Boat Trade In Evaluation	135	Sea-Doo Jet Boat Setup	148
Mercury Jet Boat Electrical	136	Sea-Doo Jet Boat Starters	149
Mercury Jet Boat Engines	136	Sea-Doo Jet Boat Steering	149
Mercury Jet Boat Fuel/Oil	137	Sea-Doo Jet Boat Trade In Evaluation	150
Mercury Jet Boat Ignition	138	Yamaha Jet Boat Accessories	151
Mercury Jet Boat Propulsion	138	Yamaha Jet Boat Engines	151
Mercury Jet Boat Seasonal	139	Yamaha Jet Boat Fuel/Oil	151
Mercury Jet Boat Service	139	Yamaha Jet Boat Ignition	151
Mercury Jet Boat Starters	139	Yamaha Jet Boat Propulsion	151
Mercury Jet Boat Steering	139	Yamaha Jet Boat Service	151
OMC Jet Boat Engines	140	Yamaha Jet Boat Setup	152
OMC Jet Boat Fuel/Oil	140	Yamaha Jet Boat Steering	153
OMC Jet Boat Propulsion	140	•	-
·			

Mechanical			155
Align Engines	155	Powerhead Gasket	221
Bellows	155	Propellers	222
Check Systems	157	Remote Controls	224
Clutch Dogs	161	Reverse Lockdown	226
Cooling Systems	161	Rewind	226
Corrosion Control	164	Rudders	227
Couplers	165	Sea Cocks	227
Cutlass Bearings	166	Shaft Logs/Struts	227
Cylinder Heads	166	Shift	229
Decarbon	168	Steering Systems	231
Drive Belts	169	Steering Systems/Hyd	234
Drive Shafts	169	Swivel Brackets	235
Dynos	170	Thermostats	235
Engine Rebuild	170	Throttles	237
Engine Repower	171	Timing Belts	237
Engine Valves/Lifters	172	Trade In Evaluations	238
Engines	174	Transmissions	240
Estimates	181	Transoms	240
Exhaust	181	Trim & Tilt	242
	184		244
Frost Plugs		Trim & Tilt Cylinders	
Generators Gimbal Assemblies	185	Trim & Tilt Gauges Trim & Tilt Hoses	248
	187		248
Governors	188	Trim & Tilt Motors	248
Harmonic Balancers	189	Trim & Tilt Pumps	249
Heat Exchangers	189	Trim & Tilt Senders	250
Helicoils	189	Trim & Tilt Switches	251
Hoist/Launch	189	Trim & Tilt Tabs	252
Hour Checks	190	Trim & Tilt Tubes	253
Inflatables	197	Tune Ups	253
Oil & Filter	197	Universal Joints	258
Outdrive - Dana	201	Water Pumps - General	259
Outdrive - General	201	Water Pumps - GM	261
Outdrive - Merc	206	Water Pumps - Honda	261
Outdrive - OMC	211	Water Pumps - Merc	261
Outdrive - Volvo	215	Water Pumps - OMC	264
Outdrive - Yamaha	216	Water Pumps - Suzuki	266
Pontoons/Deck Boats	217	Water Pumps - Volvo	267
Power Steering	218	Water Pumps - Yamaha	267
Powerhead	219		
Personal Water Craft			271
PWC Accessories	271	PWC Seasonal	274
PWC Body/Frame	271	PWC Service	275
PWC Detail	271	PWC Setup	275
PWC Electrical	271	PWC Starters	275
PWC Engines	272	PWC Steering	275
PWC Fuel/Oil	273	PWC Trade In Evaluation	275
PWC Ignition	273	Honda PWC Engine	276
PWC Propulsion	273	Honda PWC Propulsion	276
•		ı	

Honda PVVC Seasonal	2/0	Sea-Doo PWC Electrical	299
Honda PWC Service	276	Sea-Doo PWC Engines	308
Honda PWC Starters	276	Sea-Doo PWC Fuel/Oil	324
Kawasaki PWC Body/Frame	277	Sea-Doo PWC Ignition	342
Kawasaki PWC Electrical	277	Sea-Doo PWC Propulsion	346
Kawasaki PWC Engines	277	Sea-Doo PWC Seasonal	355
Kawasaki PWC Fuel/Oil	277	Sea-Doo PWC Service	356
Kawasaki PWC Ignition	278	Sea-Doo PWC Setup	357
Kawasaki PWC Propulsion	278	Sea-Doo PWC Starters	358
Kawasaki PWC Starters	278	Sea-Doo PWC Steering	360
Kawasaki PWC Steering	278	Sea-Doo PWC Suspension	366
Polaris PWC Accessories	279	Sea-Doo PWC Trade In Evaluation	366
Polaris PWC Electrical	279	Yamaha PWC Accessories	367
Polaris PWC Engines	279	Yamaha PWC Body/Frame	367
Polaris PWC Fuel/Oil	280	Yamaha PWC Electrical	367
Polaris PWC Ignition	281	Yamaha PWC Engines	367
Polaris PWC Propulsion	281	Yamaha PWC Fuel/Oil	367
Polaris PWC Propulsion Polaris PWC Starters	281		368
		Yamaha PWC Propulsion Yamaha PWC Seasonal	
Sea-Doo PWC Accessories	282		368
Sea-Doo PWC Body/Frame	283	Yamaha PWC Starters	368
Sea-Doo PWC Detail	299	Yamaha PWC Starters	369
Rigging			371
Rigging - Alumacraft	371	Rigging - Four Winns	409
Rigging - Astro	371	Rigging - Godfrey Pontoons	409
Rigging - Baja	377	Rigging - Harris	414
Rigging - Bass Boats	378	Rigging - Hurricane	416
Rigging - Bayliner	379	Rigging - Key West	416
Rigging - Bennington	381	Rigging - Landau	417
Rigging - Bentley Pontoons	382	Rigging - Larson	420
Rigging - Beston Whaler	383	Rigging - Lowe	423
	383		423 426
Rigging - Caravelle		Rigging - Lund	
Rigging - Carolina	385	Rigging - Malibu	429
Rigging - Carver	385	Rigging - Maxum	430
Rigging - Champion	390	Rigging - Meridian	437
Rigging - Chaparral	390	Rigging - Mirrocraft	438
Rigging - Chris Craft	395	Rigging - Misty Harbor	438
Rigging - Cobalt	397	Rigging - Monark	438
Rigging - Correct Craft	398	Rigging - Moomba	445
Rigging - Crest Pontoons	398	Rigging - Motor Only	448
Rigging - Crestliner	400	Rigging - Nautique	449
Rigging - Crownline	401	Rigging - Personal Water Craft	450
Rigging - Custom Weld	404	Rigging - Playbuoy Pontoons	450
Rigging - Deck Boats	405	Rigging - Polar Kraft	450
Rigging - Docks/Lift	405	Rigging - Pontoon Boats	453
Rigging - Doral	405	Rigging - Powerquest	454
Rigging - Fisher Aluminum	406	Rigging - Princecraft	456
Rigging - Formula	408	Rigging - Pro Craft	466
Rigging - Fountain	408	Rigging - Pursuit	466
	.00	· 3 g···· g · · · · · · · · · · · · · · ·	.00

276

Sea-Doo PWC Electrical

299

Honda PWC Seasonal

Rigging - Ranger Rigging - Regal Rigging - Rinker Rigging - Robalo Rigging - Roughneck Rigging - Runabouts Rigging - Sea Ark Rigging - Sea Hunt Rigging - Sea Ray Rigging - Sea Ray Rigging - Sea Ray Rigging - Sea Ray Rigging - Sea Rayer Rigging - Silverton Rigging - Skeeter Rigging - Skeeter Rigging - Smoker Craft	470 471 476 480 484 485 485 486 486 486 525 526 530 532 533	Rigging - Sprint Rigging - Starcraft Rigging - Stingray Rigging - Sunbird Rigging - Supra Rigging - Sylvan Aluminum Rigging - Tahoe Pontoons Rigging - Tige Rigging - Toyota Rigging - Tracker Deep V Rigging - Tracker Poontoons Rigging - Trailers Rigging - Used Boats Rigging - Weeres Pontoons Rigging - Zodiak	535 535 539 540 543 545 548 548 549 549 551 552 555 556
Seasonal			563
Annual Service	563	Shrink Wrap	567
Haul Outs	564	Summerize	569
Hoist/Launch	566	Winterize	573
Trailers			585
Assembly	585	Springs	591
Axles	585	Steps	592
Bearings	586	Swap Out Trailers	592
Brakes	587	Tires	592
Bunks	588	Tongues	592
Fenders	589	Trailer Adjust	593
Hitches	589	Trailer Couplers	593
Inspections	589	Trailer Electrical	594
Jacks	590	Trailer Hydraulics	595
License Plates	590	Trailer Service Check	595
Motor Supports	590	Transom Saver	595
Paint	590	Walk Boards	596
Rollers	590	Wheel Cylinders	596
Safety Chains	591	Winches	596
Side Guides	591		
Zz-Deleted Codes			599
Zz-Deleted Codes	599		



# **ACCESSORIES**

SUGG FLAT RATE TIME	FLAT RATE CODE	OPERATION	DEALER FLAT RATE TIME	LABOR RATE	MATER- IALS	TOTAL
		<u>AERATORS</u>				
0.5	655010	AERATOR DIAGNOSE				
1.3	500100	AERATOR INSTALL INCL SWITCH				
0.9	500000	AERATOR R&R				
1.0	776830	AERATOR DRAIN VALVE CABLE R&R				
0.5	778280	AERATOR PUMP R&R LUND FISHERMAN				
1.0	767670	AERATOR PUMP R&R W/NEW TRACKER				
0.4	776840	AERATOR PUMP CARTRIDGE R&R				
1.8	735000	AERATOR SKIMMER INSTALL HIGH-SPEED RECIRC RANGE				
0.8	776790	AERATOR SPRAY HEAD R&R LIVEWELL				
0.6	500200	AERATOR TIMER SWITCH INSTALL				
		AIR CONDITIONING				
1.0	720000	A/C DIAGNOSE				
13.0	500310	A/C INSTALL				
18.0	500300	A/C INSTALL DOUBLE UNIT SYSTEM				
0.0	500320	A/C INSTALL LARGER BOATS (QUOTE)				
12.0	500330	A/C INSTALL SINGLE UNIT 1 STATEROOM 34 FT & DOWN				
14.5	500340	A/C INSTALL SINGLE UNIT 2 STATEROOM 34 FT & DOWN				
1.7	536300	A/C INSTALL THRU HULL				
19.0	707000	A/C INSTALL ZEPHYR 5000 BTU				
3.5	650230	A/C R&R				
3.0	758560	A/C R&R 38 FORMULA FASTECH				
4.5	653650	A/C R&R ROOFTOP W/CEILING CONTROLS				
1.0	740000	A/C SERVICE (EACH ADDL UNIT)				
2.5	740010	A/C SERVICE CLEAN BASKET DESCALE COIL				
0.5	742990	A/C SERVICE CLEAN STRAINER				
0.18	762540	A/C SERVICE CLEAN UNIT & FILTER (EACH)				
		AIR CONDITIONING continued on next page				





JGG FLAT ATE TIME	FLAT RATE CODE	OPERATION		DEALER FLAT RATE TIME	LABOR RATE	MATER- IALS	тота
		AIR CONDITIONING continued.					
1.5	771310	A/C CIRCUIT BOARD R&R					
1.8	743020	A/C CONTROL SWITCH INSTALL ROTARY	CRUISAIR				
2.0	743000	A/C CONTROL SWITCH INSTALL SMX	CRUISAIR				
1.0	743030	A/C CONTROL SWITCH R&R ROTARY	CRUISAIR				
1.5	743010	A/C CONTROL SWITCH R&R SMX	CRUISAIR				
0.8	743040	A/C RETURN GRATE FILTER CLEAN	34 FT & DOWN				
1.5	743040	A/C RETURN GRATE FILTER CLEAN	35 FT & UP				
1.3	771320	A/C SYSTEM EVACUATE/CHARGE					
1.9	650240	A/C WATER PUMP R&R					
		ANCHORS					
0.0		ANCHOR DIAGNOSE POWER POLE					$\vdash$
0.9	780010	ANOTON DIAGNOSE FOWENT OLE					
4.0	500650	ANCHOR INSTALL ELECTRIC					
0.5	767720	ANCHOR INSTALL MANUAL TRACKER					
3.5	794090	ANCHOR INSTALL MINNKOTA POWER ANCHOR BOW MOUNT					
2.5	794100	ANCHOR INSTALL MINNKOTA POWER ANCHOR TRANS MOUNT					
3.9	756680	ANCHOR INSTALL POWER POLE ASSY COMPLETE					
2.0	758150	ANCHOR INSTALL POWER POLE BASS BOAT	20 FT				
2.3	758150	ANCHOR INSTALL POWER POLE BASS BOAT	21-23 FT				
3.8	776850	ANCHOR INSTALL SHALLOW WATER TALON	DOUBLE				
2.0	776850	ANCHOR INSTALL SHALLOW WATER TALON	SINGLE				
3.0	779220	ANCHOR INSTALL SHALLOW WATER TALON FISHING BOAT	NITRO				
1.8	743050	ANCHOR INSTALL W/200 FT OF PODS					
1.4	500600	ANCHOR & CHOCK INSTALL ON DECK					
0.9	758860	ANCHOR & RODE INSTALL					
0.5	500610	ANCHOR CHOCK INSTALL					
1.9	538420	ANCHOR DECK FOOT SWITCHES INSTALL					
2.5	779110	ANCHOR LEDGE INSTALL PONTOON SUN TRACKER					
		ANCHORS continued on next page					



# **ACCESSORIES**

SUGG FLAT RATE TIME	FLAT RATE CODE	OPERATION		DEALER FLAT RATE TIME	LABOR RATE	MATER- IALS	ТОТА
		ANCHORS continued.					
1.0	521110	ANCHOR LIGHT INSTALL PONTOON					
1.2	500800	ANCHOR LIGHT INSTALL WINDSHIELD					
3.0	777670	ANCHOR LIGHT R&R INCL DRILL OUT/CLEAN					
0.8	743060	ANCHOR LIGHT R&R TRANSOM MOUNT					
0.5	500700	ANCHOR LIGHT R&R WINDSHIELD					
0.7	557800	ANCHOR LIGHT BASE R&R					
0.5	703100	ANCHOR LOCK INSTALL					
0.3	777170	ANCHOR LOCK R&R					
0.5	720020	ANCHOR LOCKER GAS ASSIST CYLINDER R&R					
1.0	720030	ANCHOR LOCKER HINGE R&R					
0.6	559900	ANCHOR LOCKER LATCH R&R					
1.1	500820	ANCHOR MATE INSTALL					
4.0	779120	ANCHOR MATE INSTALL W/REMOTE	PONTOON SUN TRACKER				
1.5	500810	ANCHOR MATE & BOW MOUNT EASY ACC					
1.5	766580	ANCHOR REBUILD KIT INSTALL POWER POLE					
3.0	720040	ANCHOR ROLLER INSTALL SS W/O ROPE LOCKER ACC					
2.5	720050	ANCHOR ROLLER INSTALL SS W/ROPE LOCKER ACC					
1.0	650250	ANCHOR ROLLER R&R ON BOW PULPIT					
3.0	758040	ANCHOR SYSTEM (2) INSTALL ELECTRIC	PONTOON				L
2.0	658385	ANCHOR WINCH INSTALL W/O REMOTE					
2.6	658395	ANCHOR WINCH INSTALL W/REMOTE					
2.0	760350	BRACKET INSTALL SANDWICH (ADDL) TALON					
3.5	760370	BRACKET INSTALL SANDWICH POWER POLE					
3.0	760380	BRACKET INSTALL SANDWICH POWER POLE (ADDL)					
2.5	760330	BRACKET INSTALL SANDWICH TALON					
1.0	779230	BRACKET INSTALL TILT TALON	FISHING BOAT NITRO				
3.0	760360	BRACKET INSTALL TRANSOM/JACK PLATE POWER POLE					
2.0	760340	BRACKET INSTALL TRANSOM/JACK PLATE TALON					
2.0	760340	BRACKET INSTALL TRANSOM/JACK PLATE TALON	MINNKOTA				
		ANCHORS continued on next page					





UGG FLAT RATE TIME	FLAT RATE CODE	OPERATION		DEALER FLAT RATE TIME	LABOR RATE	MATER- IALS	TOTA
		ANCHORS continued.					
6.0	776520	POWER POLE INSTALL (2) INCL ADAPTER PLATES					
1.5	776510	POWER POLE CIRCUIT BOARDS R&R TO NEWER STYLE					
0.5	776530	POWER POLE DUAL DRIFT PADDLE INSTALL					
0.5	720060	WINDLASS DIAGNOSE					
8.6	538500	WINDLASS INSTALL	22-25 FT				
12.6	538500	WINDLASS INSTALL	26-30 FT				
16.1	538500	WINDLASS INSTALL	31-38 FT				
18.9	538500	WINDLASS INSTALL	39 FT & UP				
6.4	538500	WINDLASS INSTALL	20 FT & DOWN				
2.6	538500	WINDLASS INSTALL	CRUISER				
3.0	740030	WINDLASS INSTALL BOAT PREWIRED TO MATCH					
5.7	720010	WINDLASS INSTALL IN HULL WIRE TO DASH					
8.0	743080	WINDLASS INSTALL SPRINT EXIST ANCHOR ROLLER-PLOW					
4.8	770280	WINDLASS INSTALL WIANCHOR FISH WIRE TO DASH					
8.0	720070	WINDLASS INSTALL WIANCHOR ROLLER					
0.5	740020	WINDLASS INSTALL W/ROPE & CHAIN					
1.3	743090	WINDLASS MAINTENANCE CLEAN/GREASE					
2.2	538400	WINDLASS R&R					
0.7	743070	WINDLASS BREAKER/FUSE R&R					
2.5	538410	WINDLASS ROPE R&R					
1.5	653910	WINDLASS SOLENOID INSTALL	SEA RAY 260 DA				
0.7	539000	WINDLASS SWITCH R&R					
5.0	745860	WINDLASS WIRING INSTALL					
		ARCHES					
2.0	740040	ARCH INSTALL	COBALT 262/263				
3.0	740040	ARCH INSTALL	COBALT 282				
4.5	762040	ARCH INSTALL MONSTER TOWER					